

5/22

SPLIT D

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23408 B
<b>Description:</b> Clip	<b>Part Number:</b>	D3437-3
<b>Dwg:</b> D3437 Rev. A page 2	<b>Qty:</b>	50
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	DJ	05.05.20	50
2	PG	Issue P/O: <u>2008031</u> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3437 Material release note is required	L	05.05.20	50
3	RG	Receive and inspect for transit damage Ensure material release note is attached	CZ	05/05/20	50
4	QC6	Inspect dimensions as per Dwg D3437	10	05.05.20	50
5	GA	Deburr	FE	05.07.14	33
6	GB	Form using DT8778 Die as per Dwg D3437 Dwg Rev. _____	SB	05/11/29	25
7	QC5	Inspect work to Step 6	SB	05/12/20	10
8	ST	Identify and Stock	SB	05/12/01	25
9	AC	Cost / part: _____	SW	05/12/06	25
10	DC	Close W/O Inspect Level 21	DP	05/12/02	25

Rev	Date	Change	Revised By	Approved
A	05.05.20	New issue	KJ/JLM	

RELEASED  
05.05.20

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-05-28	6	5 scrap new part	YB 10/05/28	destroy	YB 05/05/28	YB 05/05/28	YB 10/05/28	YB 05/05/28

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: GP Date: 05/12/02

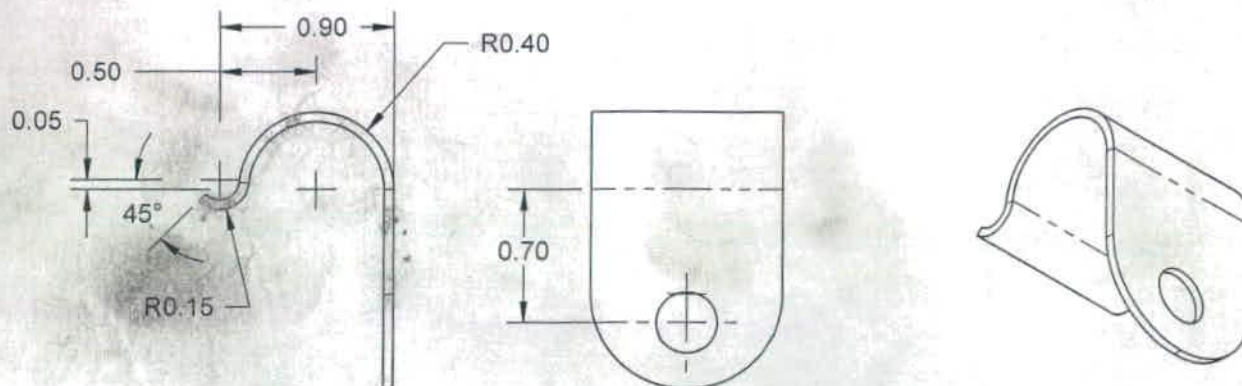
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

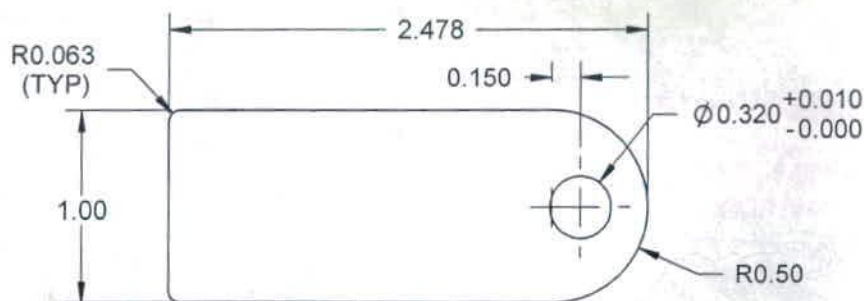


PRELIMINARY ISSUE

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3437	REV. A SHEET 2 OF 4
DATE 05.04.29		TITLE AFT STRUT ASSEMBLY	SCALE 1:2



**D3437-3 CLIP**  
SCALE 1:1



**D3437-3**  
**FLAT PATTERN**

**D3437-3 CLIP:**

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.050 THICK (REF DART SPEC M304S18GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO REWORK  
WITHOUT NOTICE

WORK ORDER

NO. 23408

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

May 20, 2005  
09:59 am

Work Order No : 0023408  
Project Name : D3437-3  
Project For : WK522  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3437-3  
Description : Clip  
Manufactured : Yes  
Amount Req'd : 8  
Amount Done : 0  
Start Date : 05-20-05  
Est Finish Date : 05-31-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



编号: BX204092000-01A

200202432

总页数: 1

Total Pages

页号: 1

Page

品名: COLD ROLLED STAINLESS STEEL  
Commodity PLATES

标准: ASTM A240

Specification

牌号: 304

Type

表面加工: NO.4

Surface Finish

# 检查证明书 INSPECTION CERTIFICATE

客户名称: MIDLAND RESOURCES HOLDING LIMITED

Customer

订货者: MIDLAND RESOURCES HOLDING LIMITED

Order

目的地:

Destination

合同号: C1123EZ00419666

Contract No.

制造命令号: 301472S

Factory Order No.

客户管理号: Z004

Customer's

Control No.

证明书号: 200203616

Certificate No.

生产许可证编号: 浙生许20010000375号

The Permit No. Of Produce

发行日期: 2002/03/26

Date



宝钢集团  
宁波宝新不锈钢有限公司

BAOSTEEL GROUP  
NINGBO BAOXIN STAINLESS STEEL CO., LTD.

地址: 浙江省宁波市北仑区霞浦镇

Add: Xiapu town, Beilun District, Ningbo

电话: (0574) 6907888

Tel: (0574) 6907888

传真: (0574) 6907128

Fax: (0574) 6907128

邮编: 315807

P.C: 315807

## 化学成分 Chemical Composition in %

序号 Item No.	捆包号 Case No. (Crate No.)	冷卷号 Coil No.	炉号 Heat No.	规格尺寸 Size (mm)	数量 Quantity	重量 Mass (kg)	C	Si	Mn	P	S	Ni	Cr	Mo	N
							MAX. 0.08	MAX. 0.75	MAX. 2.00	MAX. 0.045	MAX. 0.030	8.00 10.50	18.00 20.00		MAX. 0.1
1	2N02003	HF0049C	H33484	18GA*48INCHES*121	1	3068	0.052	0.46	1.12	0.025	0.001	8.19	18.36		0.033
2	2N02002	HF0049C	H33464	18GA*48INCHES*121	1	2673	0.052	0.46	1.12	0.025	0.001	8.19	18.36		0.033
合计 Total						2	5741								

拉伸试验 Tensile Test					硬度试验 Hardness	弯曲试验 Bend Test						
序号 Item No.	屈服强度 0.2% Yield Strength	屈服强度 1% Yield Strength	抗拉强度 Tensile Strength	伸长率 Elongation %	HRB	180 <sup>o</sup>						
	MIN. 30		MIN. 75	MIN. 40	MAX. 92	r= 1 mm 1						
1	47		98	52	88							
2	47		98	52	88							

备注 Remarks

我们保证上述数据都是真实的、准确的。  
We hereby certify the above statement to be true and correct every detail.  
Ningbo Baixin Stainless Steel Co., Ltd. Baosteel Group.

质量管理: 吴刚  
Manager of quality

质量主管: 金彪  
Charge of quality

28525

18GA 304 #4

104/30102

